



## NOKORODE® 95/5 PRE-TINNING PASTE FLUX

### DESCRIPTION:

Nokorode® Pre-Tinning Paste Flux is a creamy-smooth paste specifically formulated with a small amount of 95/5 tin/antimony solder powder in the formula and a heat indicator. It is formulated to clean, pre-tin and flux the joint all at one time. Provides a fast, safe method of fluxing most common metals and solders. Excellent for use on larger diameter fittings or faster solderings of smaller diameter fittings because it automatically tins before reaching higher temperature.

### CHARACTERISTICS:

- Produces excellent, leak-free soldered joints
- Lead-free. Formula is safe for use on potable systems
- Cleans, Pre-tins and fluxes
- VERY low scorching or burning
- VERY low corrosive properties prevents pitting
- VERY low spattering
- Excellent wetting ability allows solder to flow easily and uniformly into joints
- Smooth stable paste for easy brush on application
- Contains small amount of 95/5 solder powder
- Excellent for larger diameter fittings or faster soldering of small diameter fittings

### APPLICATIONS:

Nokorode® Pre-tinning Paste Flux is recommended for 95/5 or 50/50 solder applications. Can be used on common metals including copper, tin, zinc, nickel, and sheet lead. Do not use on magnesium or aluminum.

### PACKAGING:

Code	Size	Qty. Per Case	Lbs. per Case	Cu. Ft Per Case
14115	8 oz. (brush in cap)	24 jars	16	0.50

### INSTRUCTIONS:

1. Remove all dirt from surfaces to be soldered.
2. **Do not breathe vapors during soldering operations.**
3. Apply a small amount of flux evenly to both joining surfaces. Heat and apply solder in normal manner.
4. When joint has cooled, wipe outside and flush inside surfaces thoroughly with water.
5. Flux paste may liquefy if stored in very hot conditions (usually greater than 120 degree F). Before using, cool slightly until flux re-solidifies.

For additional technical information, call Toll Free 1-800-231-3345.

### PRECAUTIONS:

FOR CHEMICAL EMERGENCY, SPILL, LEAK, FIRE, EXPOSURE OR ACCIDENT,  
CALL CHEMTREC - DAY OR NIGHT 1-800-424-9300

#### CAUTION!

**MAY CAUSE SKIN AND EYE IRRITATION - HARMFUL IF SWALLOWED**

**CONTAINS: Zinc Chloride and Ammonium Chloride. PRECAUTIONS:** May cause irritation to eyes, skin, digestive or respiratory system. Avoid direct contact, breathing of fumes, and ingestion. Wear adequate protective clothing and equipment. Use only with good ventilation. Wash thoroughly after use. **FIRST AID:** For any overexposure, get immediate medical attention after first aid is given. **Eyes** - Flush with clean water for 15 minutes. **Skin** - Wash with soap and water. **Inhalation** - Remove to fresh air. **Ingestion** - DO NOT INDUCE VOMITING. Only if conscious, give large amounts of water. **FIRE AND SPILLS:** For fire, use water fog, CO<sub>2</sub>, foam, or dry chemicals. Wipe up spills to prevent footing hazard. **STORAGE AND HANDLING:** Store in cool area. Keep container tightly closed. Do not reuse empty container. **KEEP OUT OF REACH OF CHILDREN.**

For additional information, refer to Safety Data Sheet.

### SPECIFICATIONS:

Wt/Gal @ 77 degree F    8.84 +/- .5 lbs/gal.  
Flash Point SETA CC >399 degree F  
Color                      Tan/gold to black  
Shelf Life                 2 year minimum

Suggestions and recommendations covering the use of our products are based on our past experience and laboratory findings. However, as we have no control as to the methods and conditions of application, we only assume responsibility for the uniformity of our products within manufacturing tolerances.